

Date: Friday, 2/23/2007 8:31:30 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	LATCH ASSEMBLY		
Job Number	30880					
Estimate Number	10303					
P.O. Number	N/A		Part Number	D2586		
This Issue	2/23/2007	S.O. No. : <i>DKA</i>	Drawing Number	D2586 REV'D		
Prsh't Rev.	NC		Project Number	N/A		
First Issue	N/A	Type : PURCHASED PARTS	Drawing Revision	D		
Previous Run	29021		Material	N/A		
Written By	<i>JF</i>		Due Date	3/30/2007	Qty:	100
Checked & Approved By	<i>JF DZ Z3</i>		Um:	Each		
Comment	Est	E 02.01.31	Added Inspect level 21 NG			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <i>3171</i> Possible Supplier: Southco, P/N: C2-32-25 Certification Required	<i>CLO7/02/26</i> <i>100</i>
2.0	C23225	DOOR LATCH	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) DOOR LATCH	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 1-Receive and inspect for transit damage 2-Attach certification <i>2/7/05</i> <i>1W</i> 3-Stock Keys as: C2-32-25 Keys 4-Discard hardware	
4.0	D30157	Lock Nut	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Lock Nut Pick: Qty Part Number Description Batch	<i>M 9024 x 4</i> <i>not in inventory</i> <i>B 26324X13</i> <i>B 30915X87</i>
	1	D3015-7	Lock Nut

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 30880		Part Number: D2586
Job Number:		
Seq. #:	Machine Or Operation:	Description :
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Drill Hole to 0.191" SA 07/03/15 2-Counterface as per Dwg D2586 SA 07/03/14 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.		
6.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
7.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Store		
8.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

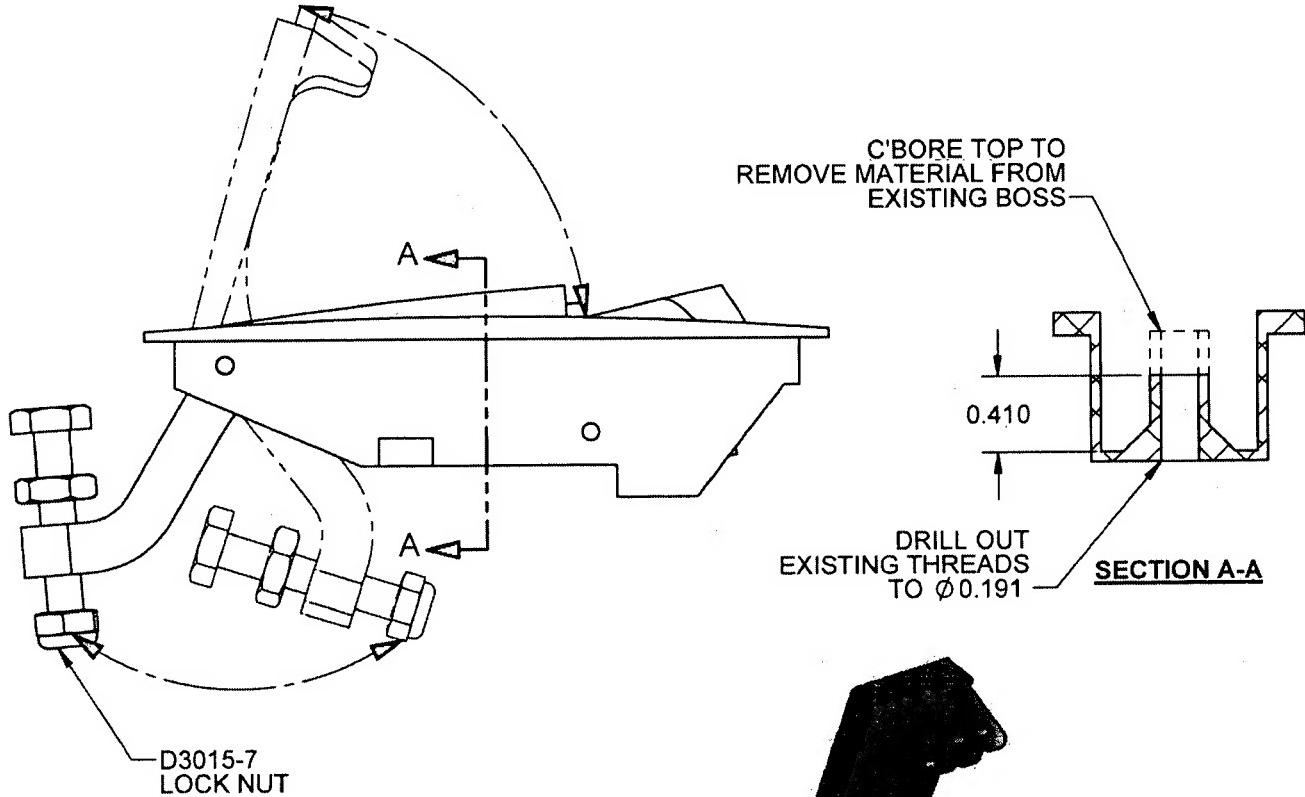
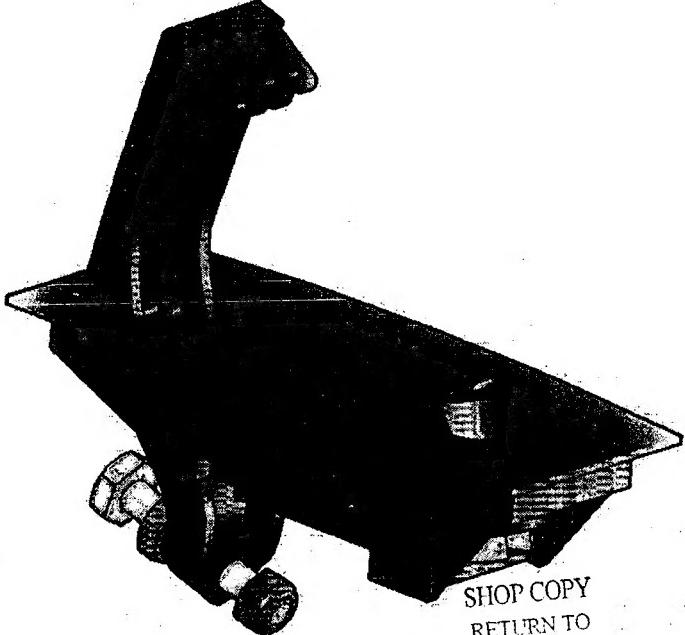
NOTE: Date & initial all entries

DART

DESIGN KE	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED LE	APPROVED CH	DRAWING NO. D2586
DATE 06.10.19		REV. D SHEET 1 OF 1 TITLE DOOR LATCH SCALE 1:1

RELEASED
(d.12.22)

REV	DATE	DESCRIPTION
A	96.07.15	NEW ISSUE
B	97.07.23	CHANGED C'BORE DEPTH
C	97.09.03	REVISED C'BORE DEPTH
D	06.10.19	ADD D3015-7 P/N: UPDATE DRAWING

**D2586 DOOR LATCH****NOTES:**

- 1) MAKE FROM SOUTHCOP P/N: C2-32-25
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
30880

J.H. Sales, Inc.

Imblém Crt.
onto, Ontario M1S 1B1
ne: 416-299-0089
416-299-3255



PACKING SLIP

VENDOR #	
DUNS #	242445328
TAX #	R105150197

71695

ORDER NO DU CLIENT	STORE NUMBER NUMERO MARCHE	DEPARTMENT DIVISION	CUSTOMER TO COMMANDÉ DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
28			3171	71695	84331		95870	NET 30 (limit)	1

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CAN

TEL: 613-632-5200

TERM DE TRANSIT	SHIP VIA TRANSAIRE	TRACER NUMERO DE TRACER	PACK DATE DATE DE PACK	CANCEL DATE DATE DE CANCEL	PCS POS	WEIGHT POIDS	MEMO MESSAGES DIVERS
C	Purolator Grnd	8110 758 2496 2512 2504	03/14/07	12/31/08	3	51	RR/FAX D/S/S

UCT CODE DU PRODUIT	DESCRIPTION DESCRIPTION	ORDERED COMMANDEE	SHIPPED EXPIDIÉE	BACK ORDERED NON EXPIDIÉE
C23225	BLK LEV LATCH RAISED TRIG W/LK	100	100	0

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T.C.H. Sales Inc.
40 Emblem Court
Toronto, Ontario M1S 1B1

Trans Continental Hardware
1370 William St. Suite 4
Buffalo, New York 14206

Trans Continental Hardware
10552 King William Drive
Dallas, TX 75220

1-800-465-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: March 16, 2007

Customer Name: Dart Aerospace Ltd

Customer P.O. No.: 3171 TCH Order No.: 71695

Invoice No.: 87795 Date shipped: 03/14/07

TCH Part No.: C2-32-25

Item Description: Black Lever Latch, Raised Trigger

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature: Roberto Rivas

Title: Industrial CSR